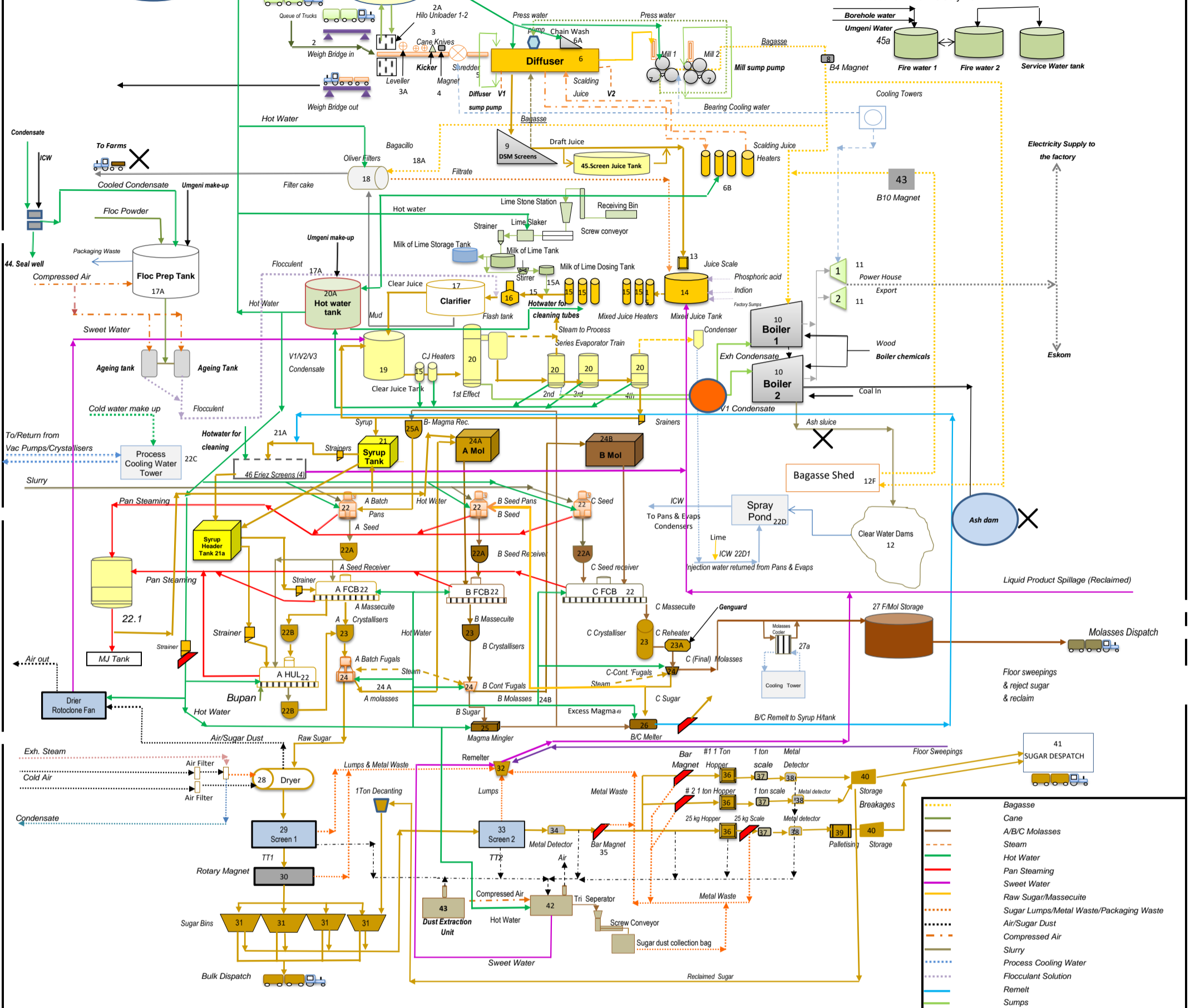


Eston Mill Process Flow Diagram

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Rev 16

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- Bagasse
- Cane
- A/B/C Molasses
- Steam
- Hot Water
- Pan Steaming
- Sweet Water
- Raw Sugar/Masseccuite
- Sugar Lumps/Metal Waste/Packaging Waste
- Air/Sugar Dust
- Compressed Air
- Slurry
- Process Cooling Water
- Flocculant Solution
- Remelt
- Sumps
- Mud/Filter Cake